

ABSTRACT OF THE DISCLOSURE

The present invention relates to a plastic tube  
heat exchanger suitable for refrigerant use is provided  
5 by wrapping a layer of tubes around a curved surface,  
on a base which is generally perpendicular to the  
surface. Several to many tubes can be in each layer.  
Then, further layers can be wrapped continuously by  
overlaying the first layer. Heat exchangers, including  
10 refrigerant apparatus, condensers and evaporators, can  
be made in this configuration. Processes and articles  
of manufacture are parts of the invention.

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